NETpodium doors (1-1671545-1)

INSTRUCTION SHEET 411-117009 Jan 2017 REV B



1. Kit content

Door 2 pcs Hinge bracket kit 1 pc Assembly hardware

2. How to install a bracket

2.1. The profile



Groove

2.2. Fix the bracket in place with screws



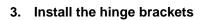
Insert the bracket into the groove



Line-up the hole(s)



Assemble screw and washer in the T-channel Use an Allan key n°5 with conical head Bracket needs to be fixed with a torque of 3.5-4Nm

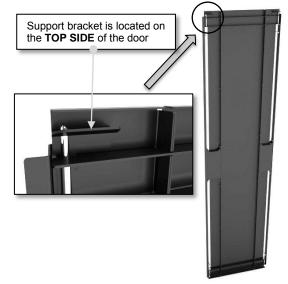




Assemble both hinge brackets with screws and washers in the middle of the horizontal profiles on the front side of the frame See 2.2. how to fix the hinge bracket in place Check the positions of the brackets by measuring the distance of 176mm from bracket to bracket

4. Assemble the doors

The doors are identical

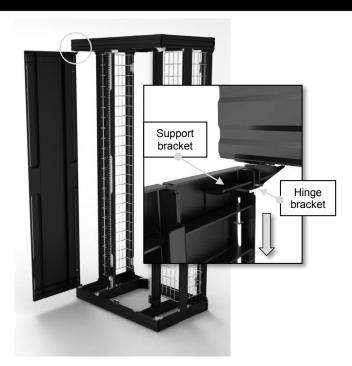


Check if you can manipulate the handles on the front side. If not unlock the cylinder lock Starting from the next step, hold the door until it is fixed completely



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Pull the pin down

Place the support bracket on top of the hinge bracket Align the pin with the hole in the hinge bracket and then release it Check if the pin is fixed in the hole

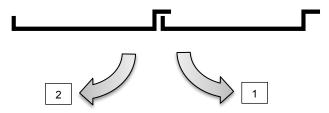


Pull the pin on the bottom side of the door up Align the pin with the hole in the hinge bracket Release it and check if the pin is fixed in the hole The door is fixed in the frame now



Use the handle on the front side to close the door

5. Tips & tricks



To open the left door, first open the right door

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