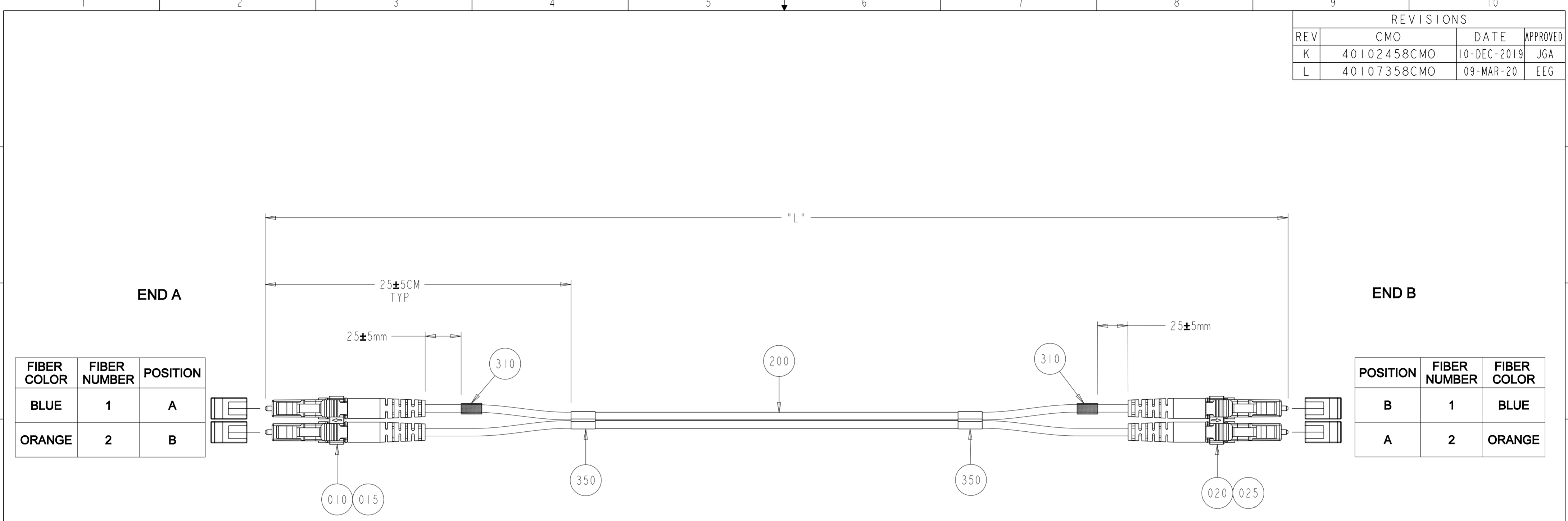


REVISIONS			
REV	CMO	DATE	APPROVED
K	40102458CMO	10-DEC-2019	JGA
L	40107358CMO	09-MAR-20	EEG



FIBER COLOR	FIBER NUMBER	POSITION
BLUE	1	A
ORANGE	2	B

POSITION	FIBER NUMBER	FIBER COLOR
B	1	BLUE
A	2	ORANGE

- NOTES:
- PACKAGING CABLE PER ITEM 500 AND USE PL-2030 FOR REFERENCE.
 - CABLE ASSEMBLY PERFORMANCE AND CONNECTOR END FACE GEOMETRY SHALL MEET THE REQUIREMENTS PER 1500/1501.
 - ALL CONNECTORS SHALL BE SHIPPED WITH FERRULES PROTECTED BY REMOVABLE CAPS.
 - FINAL ASSEMBLY SHALL MEET QUALITY PLAN EMS0132.
 - THE MAXIMUM DIFFERENCE IN LENGTH WITHIN THE CONNECTOR PAIR IS 0.5".
 - LABEL PER ITEM 350:
PRINT LABEL PER EMS0153 METHOD 2 TYPE 1 OR TYPE 7 FOR BOTH ENDS LABEL WRAPPED AROUND BOTH CORDS AS SHOWN PER CABLE LAYOUTS.
 - COMBINE 1L/RL PER 1600 THEN TEST PER 1500. LOAD TEST RESULTS INTO WEBTRAK OR PRINT OUT AND INCLUDE INSIDE SHIPPING BAG.

CABLE LENGTH FT (M)	LENGTH TOLERANCE FT (M)
1 FT (0.305)	+0.25/-0.0 (+0.08/-0.00)
2 - 14 (1 - 4)	+0.5/-0.0 (+0.15/-0.00)
15 - 100 (5 - 30)	+1.0/-0.00 (+0.30/-0.00)
101 - 200 (31 - 60)	
201 - 500 (61 -152)	
501 - 3277 (153 - 999)	

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TOLERANCES		SEE TABLE		SAP MATERIAL MASTER	
FINISH		MATERIAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	DRAFTER	SHI BI YUN		TITLE	
	CHECKER	ALLEN GUMP		PATCH CORD, LC/UPC-LC/UPC, DUPLEX, G657A1	
	ENGINEER	RICHARD ZHAO	SIZE	SCALE	DOCUMENT NO.
	CMO	40107358CMO	A2	0.500	2105027
ALL SURFACES	WORK AREA: 58	MODEL	DRAWING		SHEET
✓		VERSION	STATUS	REVISION	VERSION STATUS REVISION
		00			02 RE L

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